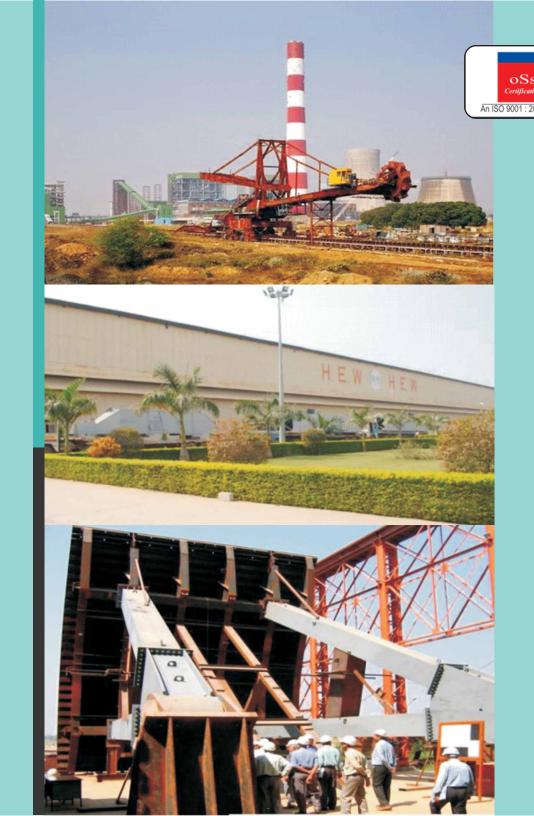


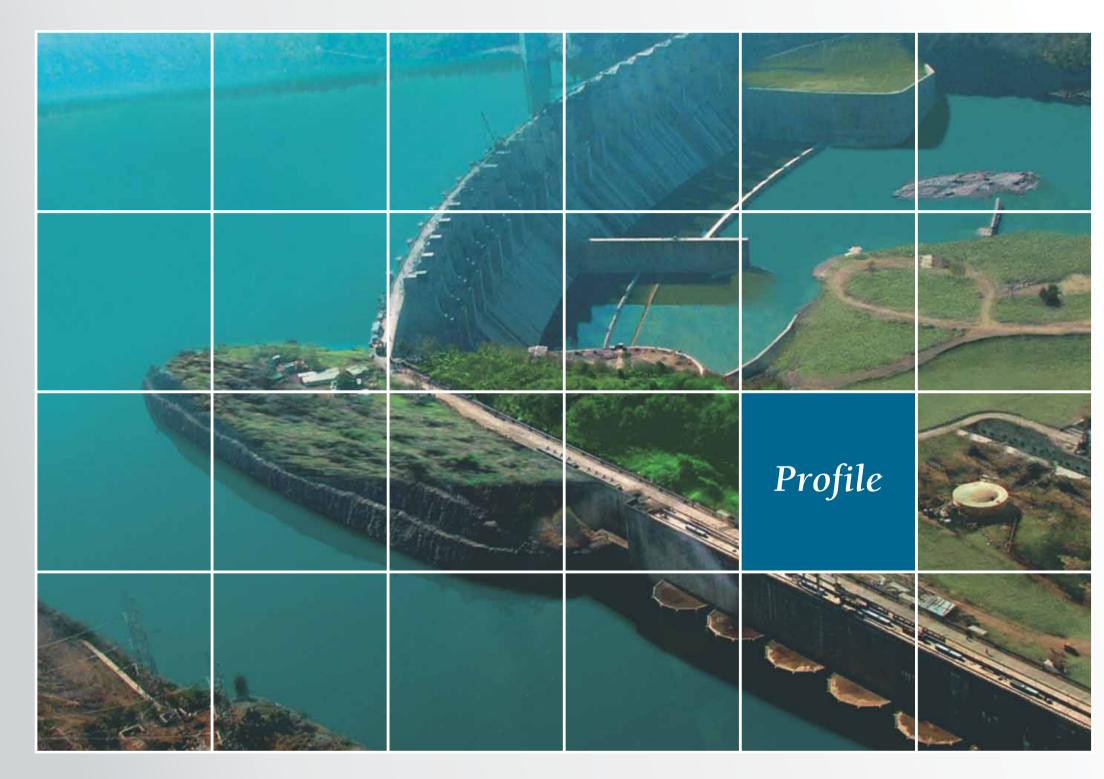
# An Introduction to **Heavy Engineering Workshop**

(A Unit of Jaiprakash Associates Limited)

#### World Class Designer & Manufacturer of:

- Hydro-mechanical equipment
- Cement Plant equipments
- Bulk Material Handling equipments (Stackers & Reclaimers)
- Mass Transfer equipment like Belt Conveyors & Cranes etc.
- Railway Steel Bridges, Rail-over bridges (ROBs)
- Pressure Vessel/Process equipment
- Structurals for Boiler & Power Plant, Coal Handling Plant Structures, Cement Plant Structures etc.
- Turbine Runners and accessories (Repairing & HVOF Coating)



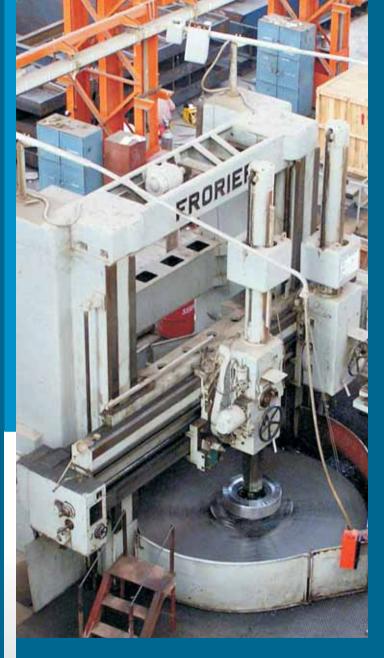


Jaiprakash Associates Limited (JAL) is the flagship company of the Jaypee Group and an acknowledged leader in the construction of multi-purpose River Valley and Hydro Power Projects on turnkey basis. The Company has consolidated its manufacturing strength by establishing Heavy Engineering Workshop (HEW) at Rewa (M.P.), in the heart of India's Cement belt. Established in November 2002, with technological co-operation from Harza Engineering International, L.P., Chicago (USA) and Steward Machines Company, Birmingham, Alabama (USA), this state-of-theart workshop is equipped with sophisticated Machine Tools and infrastructural facilities to manufacture Heavy Equipment and Technological Structures to exacting International quality Standards. HEW has entered into strategic business alliance with PHB Weserhütte, S.A. Spain for Stackers, Reclaimers, Strip Loaders and articulated Boom Cranes. HEW's engineering office at Rewa (M.P.) manned by experienced professionals in computerized environment is fully backed by **Jaypee** Group's modern Software Development Center situated near New Delhi. Well qualified and experienced QC engineers monitor quality at every stage of manufacturing right from procurement of material/bought out components to the end products aided with NDT/DT facilities through well documented QA system. HEW has the unique distinction of having some of the most demanding professional associations like Lahmeyer International, a reputed international company in Hydro Power sector. PHB Spain, L&T, Humboldt Wedag etc.

## Introduction



HEW, as the Engineering & Manufacturing wing of JAL, is a key player in various Mega Hydro-Electric Power Projects in undertaking Hydro-mechanical works on turnkey basis, like those carried out for Vishnuprayag (400MW) in Uttranchal and Baglihar (450MW) in J&K, Omkareshwar (520 MW) in M.P. etc. HEW is expanding its production range to include modern Hydro Turbine runner repair facility. In addition, HEW has developed capability to handle special equipment for capacity enhancement and wide variety of retrofit jobs for Cement Plants, Captive Power Plants etc. which include Conveyor Systems, Dome Sheds of up to 100 M diameter, Long span portal arch frames of up to 40 M span, Boiler Supporting Structures, Steam ducting, EOT/HOT & Grab Cranes, etc. HEW has also completed a bench mark for manufacturing Pressure Vessel/Process Equipment under ASME "U" Stamp Certification. HEW has been registered in the approved list of RDSO for fabrication and supply of Riveted and Welded Steel Girders and has exported an open web type of steel bridge to Sri Lanka Railways. It has also received "5 Star rating" and "Sword of Honour" for consecutive 3 years by British Safety Council (BSC), UK.



Jaiprakash Associates Ltd. (JAL) is the flagship Company of the Jaypee Group and an acknowledged leader in the Construction of multi-purpose River Valley and Hydro Power Projects on Turnkey basis



### **Product Range**



Linear Stacker & Reclaimer



Circular Stacker Reclaimer



Portal Reclaimer



Bucket Wheel Stacker & Reclaimer



100 MW Pelton Wheel Runner



Raw Mill Housings



Open Web Type Bridge Girder for Sri Lanka Railways



Pressure Vessel (Regenerator Column)



Rail Over Bridge Steel Girder



Coal Hopper



Grab Crane



Impeller Shaft

## Product Range



Acc Duct for CPP Plant



Impeller Fan



Fixed Wheel Gate



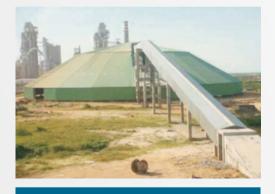
**Bonneted Emergency Gate** 



Radial Gate



Roller Journal Assly for Coal Pulverizer



Circular Domeshed



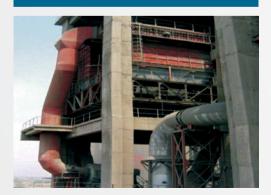
Heavy Engg Structure for Power Plant



**HVOF** Coating



Belt Conveyor System



Preheater Cyscole



Protection Bridge

### Product Range



Intake Trash Racks



Stacker Central Column



Reclaimer Bridge



Hoist Support Structure (VHEP)



Power Plant Structure



Lime Stone Slewing & Luffing Type Stacker with Tiper Car



Portal Reclaimer-Exported to Saudi Arabia



Rope Drum for EOT Crane



**Hoist Supporting Structure** 



Diaphragm Structure



EOT Crane



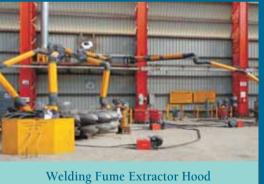
Pressure Vessel (Stripper)



# Manufacturing Facilities



STRUCTURALS MACHINES	
3-Roll Plate Bending Machine, "Thyssen-Wagner"/Germany	Capable of cold bending 90mm thick plates x 3.1m wide (max.)
4-Roll Plate Bending Machine "C J Hosung"/Korea	Capable of cold bending 25mm thick plates x 3.0m wide (max.)
7-Roll Plate Straightening Machine, "SKET"/Germany	Capacity upto 28mm thick x 3.0m wide plates
CNC Plasma Profile Cutting Machine, "Messers"/China	Up to 200 mm thick x 18.5m long Bed
'H' Beam Manufacturing line from CHINA	2000 -2200 mm deep built-up beams with automatic welding & Straightening facility
Hydraulic Press & Press Brake 'ISGEC"/India	4,000 KN capacity.
Hydraulic Press, Ex-Vishnuprayag HEP site, Assembled in-house	10,000 KN Capacity
PUG Cutting Machine ESAB/ADOR make with Guide Rails	Standard make Qty: 30 Nos







4 Roll Plate Bending Machine



Hydraulic Press & Press Brake



7-Roll Plate Straightening M/C

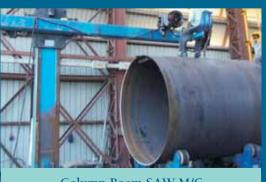


**CNC Plasma Profile Cutting Machine** 



3 Roll Plate Bending Machine





Column-Boom SAW M/C

# State-of-art Machining



MACHINE TOOLS	
CNC Vertical Boring Machine, 'UMARO"/Romania	Table Dia 4000 mm & accommodation Dia 5300 x 2700 mm Turning Ht.
CNC Horizontal Boring Machine "JURAISTI"/Spain (Floor Type)	Spindle Dia 160 mm, Travel: 10600 x 3600 x 1700 mm
5-Axis CNC Milling Machine, "JURAISTI"/Spain (Table Type)	Travelling Column type Milling Machine including Supporting Digital Equipment. (X $-$ 3800 , Y $-$ 1800 , Z $-$ 1120, W $-$ 450) mm
CNC Milling Machine Universal "MECOFF"/Italy	Longitudinal Travel: 4000 mm, Vertical Travel: 1500 mm
Horizontal Boring Machine "SCHARMANN"/Germany (Floor type)	Spindle Dia 125/225 mm, Indexable Table with Universal Milling Head, Travel 5500 x 2900 x 1600 mm
Horizontal Boring Machine "UNION/Germany	Spindle Dia 125mm with Rotary Table 1400 x 1600 mm
Vertical Boring Machine "FRORIEP"/Germany	Table Dia 3000 mm & Job accommodation Dia 3300 x 2700 mm Turning Ht & Grinding attachment.
Single Column Plano Miller "WALDRICH SIEGEN"/Germany	Bed length 20500 mm, Sliding Table size 9000 x 2000 mm, & Vertical Travel 1500 mm
Double Column Plano Miller "SHARDA"/India	Bed length 18000 mm, Sliding Table 10300 x 2060 mm & Vertical Travel 1650 mm
Runner Coating facility by Robot "TAFA"/USA	6600 x 175 with JP 5000 Gun
Universal Drilling Machine 'VOM' / Czech Portable type – 03 Nos.	Drilling size upto 56 mm Dia
Radial Arm Drilling Machine 'CSPEL"/Hungary	Max. Drill size 120 mm Dia



**CNC Horizontal Boring Machine** 



Universal Milling Machine



Double Column Plano Miller



5-Axis CNC Milling Machine



Portable Universal Radial Drilling



CNC Vertical Boring "Umaro"



Horizontal Boring "Scharmann"



Vertical Boring Machine





#### S. K. Samanta & Co. (P) Ltd. An ISO 9001:2008 Company

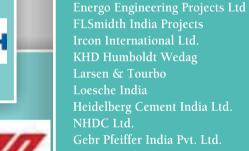












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FLSmidth India Projects Heidelberg Cement India Ltd. Gebr Pfeiffer India Pvt. Ltd. PHB Weserhutte Prism Cement Ltd.

Thyssen Krupp Industries India Ultratech Cement Ltd. Dalmia Cement Thermax Babcock & Wilcox Energy Solutions Primetals Technologies India Private Limited S K Samanta & Co. DGQA (Directorate General

























INSPECTION & TESTING FACILITIES		
Universal Tensile Testing Machine "Fine Testing Machine" make	1000 KN capacity	1 No.
Universal Impact Testing Machine	300 Joules (max.) 0° to -20°C temp.	1 No.
Hardness Testing Machine	Digital type	1 No.
Mobile X-Ray Testing machine "AGFA NDT"/Germany	45 mm thick in Steel: large size LCD Display with Digital Control	1 No.
Digital Ultrasonic Testing machine, "AGFA NDT" / Germany	2.25 MHz, Angle Beam, Transducers 45°, 60°, 70°, Finger Tip probes 10/13mm	2 Nos.
Magnetic Particle/Dye Penetration Testing facilities**	As per ASNT standards	

<sup>\*\*:</sup> We also have Spectrometer machine used for rapid analysis to define chemical composition of metallic samples, installed at our sister concern Jaypee Hitech Casting Centre



#### HEAT TREATMENT FACILITIES

Oil-Fired Stress Relieving - Bogie Herth type "WESMAN ENGG' Make*	30t capacity Bogie, Furnace size $3.5 \mathrm{m} \times 3.5 \mathrm{m} \times 12.0 \mathrm{m}$ long : Temp. controlled upto $700 \mathrm{oC} \mathrm{w}$ record of temperature versus time.	vith graphical
Local Stress-Relieving facility (Electrical Coil type)	Suitable for Cement plant Equipment components, repaired by welding, where overall stress-relieving is not necessary.	
SURFACE PREPARATION & PAINTING FACILITIES		
Blasting with various materials:(Shot Blasting)- Trolley mounted Automatic	15 M Long x 6 m wide x 6 M deep (Mec shot make)	1 No.
Manual Shot Blasting machines		2 Nos.
Airless spray guns	Jaguar	02 Nos.
Air Spray guns	Standard	20 Nos.

# Certificates

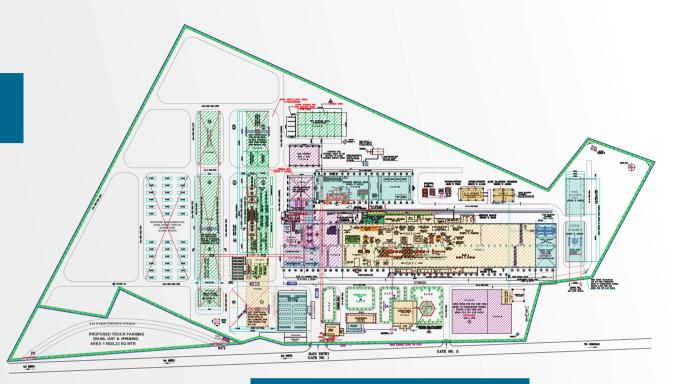






Logistics & Area





**Master Plan of Workshop** 

LOCATION : Jaypee Nagar, Rewa, M.P., India

NEAREST DOMESTIC AIRPORT : Khajuraho (170 KM)

: Allahabad (140 Km)

: Jabalpur (225 Km)

NEAREST INTERNATIONAL AIRPORT : New Delhi

Varanasi (240 KM)

NEAREST RAILWAY STATION : Satna (50 Km)

Rewa (14 Km) from workshop site.

NEAREST TOWN : Rewa, a District Centre (14 Km)

 TOTAL LAND AREA
 : 90880Sq.m.

 SHOP FLOOR AREA
 : 38325Sq.m.

 • Covered Area
 : 17030Sq.m

 • Open Gantry
 : 12020Sq.m

AUXILARY & SUPPORT SERVICES : 5800 Sq.m





"We aim to achieve perfection in everything we undertake and we have a commitment to excel. It is the determination to transform every challenge into opportunity, to seize every opportunity to ensure growth and to grow with a humane face that drives us."

Jaiprakash Gaur

(Founder Chairman)



#### Workshop:

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#### Regd. Office:

'JA House', 63, Basant Lok, Vasant Vihar, New Delhi-11005, India, Ph: +91 (11) 26141540 & 26147411 Fax: +91 (11) 26145389

#### Head Office:

Sector – 128, Noida-201304, Uttar Pradesh, India Ph: +91 (120) 2470800 & 4609000, Fax : +91 (120) 4609464 & 4609496

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